



COMBINATION

Thanks to the possibility to mix different fibres, both natural and synthetic, we can offer a wider range of fabrications for sportswear and fashion garments.

YARNS

PA=NYLON PP=POLYPROPYLENE PL=POLYESTER EA=ELASTANE

CIFRA code	COMPOSITION	GSM (weight can vary by changing design structure)
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STANDARD FIBERS

STRETCH (EA)		
STRETCH (T90MF)	81,5% Nylon 6.6 18,5% Roica (DS Dyeable)	Min: 230 gsm Max: 320 gsm
KOMPRESS (70MF)	76% Nylon 6.6 24% Lycra	Min: 270 gsm Max: 365 gsm
BI-COLOR (STANDARD / HEAVY) (90PCE)	43% Polyester Cationic 49% Nylon 6.6 1% Lycra	Min: 230 gsm Max: 320 gsm
DRYARN (40PPN)	44% Polypropylene (Dryarn) 44% Nylon 6.6 12% Lycra	Min: 270 gsm Max: 365 gsm
COMFORT FIT (No EA)		
LIGHT (77N)	100% Nylon 6.6	Min: 155 gsm Max: 200 gsm
LIGHT BI-COLOR (77PCN)	54% Nylon 6.6 46% Polyester Cationic	Min: 150 gsm Max: 190 gsm
BREEZE (77BZ)	100% Nylon (Breeze)	Min: 150 gsm Max: 190 gsm

ECO-SUSTAINABLE RECYCLED

Pre Consumer Post Consumer

STRETCH (EA)		
<input checked="" type="checkbox"/> ECONYL (90VRE)	83% Nylon 6 (Econyl) 17% Roica (Eco Smart Degradable Anaerobic)	Min: 230 gsm Max: 320 gsm
<input checked="" type="checkbox"/> KOMPRESS ECONYL (70VRE)	76% Nylon 6.6 (Econyl) 24% Roica (Eco Smart Degradable Anaerobic)	Min: 270 gsm Max: 365 gsm
<input type="checkbox"/> Q-NOVA (90QN)	82,3% Nylon 6.6 (Q-nova) 17,7% Roica (Recycled Dyeable)	Min: 230 gsm Max: 340 gsm
COMFORT FIT		
<input type="checkbox"/> Q-NOVA (77NQN)	100% Nylon 6.6 (Q-nova)	Min: 145 gsm Max: 200 gsm
<input checked="" type="checkbox"/> POLYESTER (77PLR)	100% Recycled Polyester	Min: 135 gsm Max: 180 gsm
<input checked="" type="checkbox"/> RENYCLE (R077N)	100% Nylon 6 Recycled	Min: 155 gsm Max: 200 gsm

ECO-SUSTAINABLE BIO

STRETCH (EA)		
BIO STRETCH (B90MF)	81,5% Amni Soul Eco 6.6 18,5% Roica (Eco Smart Degradable Anaerobic)	Min: 230 gsm Max: 320 gsm
WOOL 400 (WV77R)	65% Merino Wool/ Amni Soul Eco 6.6 31% Amni Soul Eco 6.6 4% Roica (Eco Smart Degradable Anaerobic)	Min: 330 gsm Max: 400 gsm
COMFORT FIT		
WOOL 240 (WV77N)	57% Merino Wool / Amni Soul Eco 6.6 43% Amni Soul Eco 6.6	Min: 175 gsm Max: 240 gsm